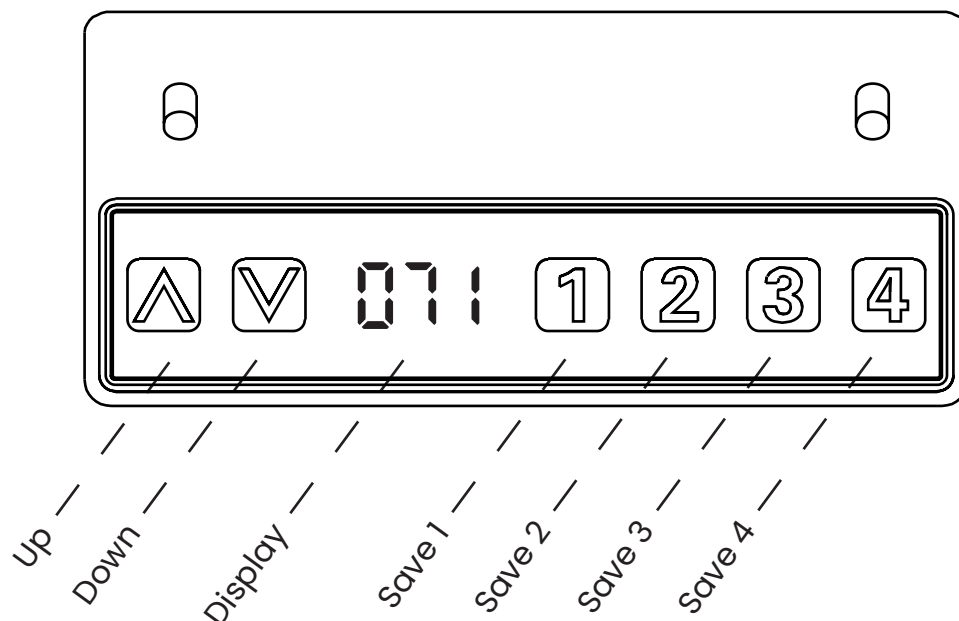# ARENA NORDICO
## Operations Manual



## Up/Down operation

- Press the Up button until you reach your desired height. The operation stops when reaching the highest possible point.

- Press the Down button until you reach your desired height. The operation stops when reaching the lowest possible point.

## Position memory

- You can save up to four positions corresponding to the save buttons (1, 2, 3, 4). Save the current position by long pressing your prefferred save button.

- Short press any of the save buttons (1, 2, 3, 4) and the desk will move to the saved position.

## Setting a minimum height

- To set the current height as minimum height for the desk, hold down both 1 + Down buttons until the display shows "-do" indicating that the minimum height has been stored. Storing a minimum height ensures that the desk never goes below this position.

- To delete the saved minimum height, let the desk run downwards until it stops. Press the down button once more. The display shows "-Lo". Then hold down the 1 + Down buttons until the display shows "-do" indicating that the stored minimum height has been deleted.

## Setting a maximum height

- To set the current height as maximum height for the desk, hold down both 1 + Up buttons until the display shows "-uP" indicating that the maximum height has been stored. Storing a maximum height ensures that the desk never goes above this position.

- To delete the saved maximum height, let the desk run upwards until it stops. Press the Up button once more. The display shows "-hi". Then hold down the 1 + Up buttons until the display shows "-uP" indicating that the stored maximum height has been deleted.

Designed in Sweden

## 0 position reset

•   Hold down both Up + Down buttons at the same time until the display shows "‐‐‐". The desk will run downwards to recognize the 0 height. It will then move up to its fixed position. After it has stopped, the reset is complete. This also resets maximum height and minimum height.

## Lock and unlock

•   Lock/unlock the controller unit by holding down the Up + Down + 2 buttons until the display shows " L " for locked, or returns from " L " to regular numbers for unlocked.

## Error codes

| Code | Description | Clear method |
|---|---|---|
| E-2 | Motor overcurrent | Press up / down button -> Reduce load -> Replace motor * |
| E-3 | Motor hall fault | Press up / down button -> Check cable -> Replace motor * |
| E-4 | Current overload | Press up / down button -> Check cable -> Replace motor * |
| E-5 | Motor power device failure | Unplug the desk. Plug it in again -> Replace motor / power supply * |
| E-6 | Abnormal motor current | Unplug the desk. Plug it in again -> Replace motor * |
| E-7 | Main power device failure | Unplug the desk. Plug it in again -> Replace power supply * |
| E-9 | Motor stalled | Press up / down button -> Check cable -> Reduce load -> Replace motor * |
| E 10 | Trigger anti pinch | Unplug the desk. Plug it in again -> Press up / down button |
| HOt | Over temperature protection | Wait for temperature to drop. Do not run the desk for over 2 minutes at a time. Wait 18 minutes. |
| rSt | Power failure | Reduce load -> Check power cable (may be loose) |

* Contact Arozzi support.
EU: arozzi.se/support  ‐‐‐  US: arozzi.com/support

Designed in Sweden